

# SUNRISE

COLLECTION™

RESTORATIONS® SERIES

VINYL WINDOWS AND PATIO DOORS

By MITER Brands™



### Why we're the right choice.

Our exacting manufacturing and thoughtful innovation come together to deliver windows and doors you can count on to perform year after year. With the Sunrise Collection, you'll experience a higher level of quality, care, and service, all backed by a lifetime warranty for lasting peace of mind.

# SUNRISE

## COLLECTION™

## LET LIFE SHINE

We believe everyone deserves to start their day in the best light. Sunrise Collection windows and doors are thoughtfully designed to flood spaces with beautiful natural light while delivering clear views and lasting comfort year after year. Plus, our Selection Made Simple approach helps pair you with a consultative dealer to help tailor your new windows to your personal taste. For a home that shines from the inside out, choose the Sunrise Collection.

### Performance you can feel

Experience the incredible benefits of smarter-designed windows and doors that maximize natural daylight, frame beautiful views, and deliver protection that helps you feel energized, connected, and uplifted day after day.

### Brighter living by design

Bring your vision to light, choose from a wide range of beautiful options to elevate the appeal and value of your home.

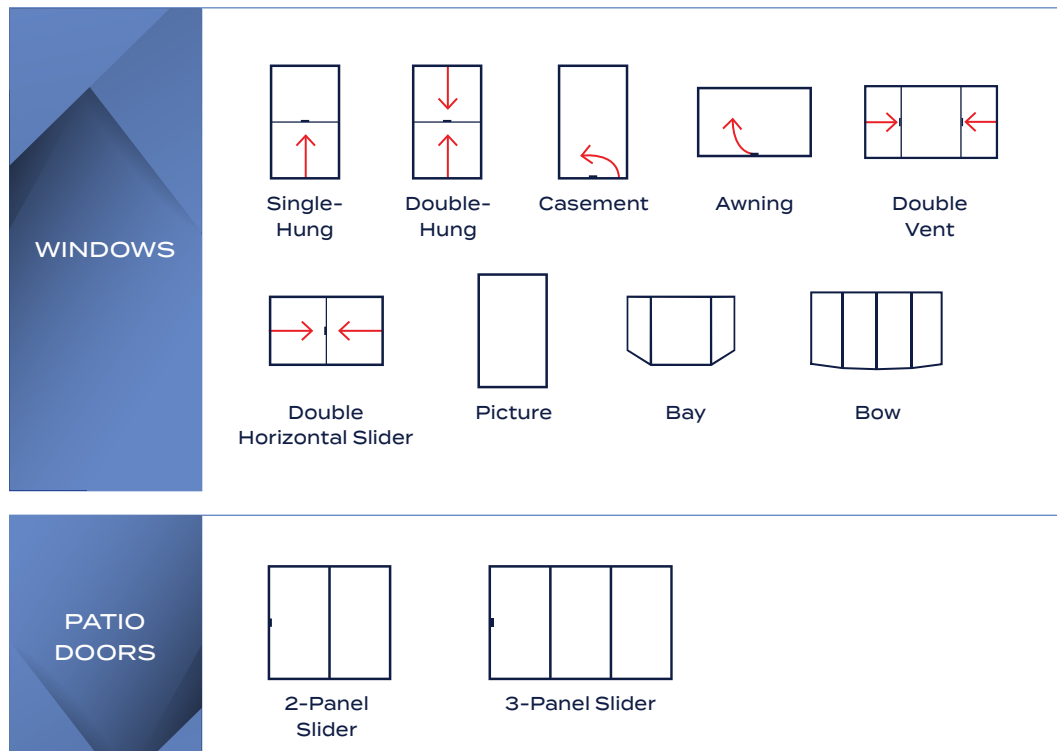
### Selection made simple

Leave your stresses at the door, our Selection Made Simple approach pairs you with a trained consultative dealer who can help you find the windows of your dreams.

# EVERYDAY BEGINS WITH SUNRISE

The Restorations Series is a modern collection of vinyl windows and doors designed to bring together timeless style, everyday comfort, and reliable performance. Thoughtfully crafted to complement your home's interior and enhance curb appeal, each design delivers the energy efficiency today's homes demand. Whether you're renovating or building new, the Restorations Series offers beautifully balanced solutions for the way you live.

## Series Options



RESTORATIONS SERIES SLIDER WINDOW




**VIEWING AREA**

**Maximum viewing area**  
Boasting slim profiles, the window holds a large expanse of glass, providing 27% more views than competitors and ushering more sunlight into your space.

**AESTHETICS**

**Exceptional detail**  
The double-contoured, narrow-line window design emulates the look of traditional wood-frame windows.

 See our entire Restorations Series offering online!

# EXPAND YOUR VIEW

The narrow-line design of Restorations Series windows takes full advantage of every available inch of the window opening. In replacement applications, windows provide up to 27% more glass area than other vinyl windows, allowing in more light and maximizing your view in every room of your home.

### Viewing Area Comparison



Restorations Series  
Double Hung Window



Competitor's Vinyl  
Double Hung Window

27%  
MORE





“I opted for Restorations windows based on positive reviews online. All I can say is those reviews were 100% correct. these are very high-quality windows.”

— Sunrise Collection customer from Michigan

See our entire Restorations Series window offering online!

# BRIGHTER LIVING BY DESIGN

Design options are endless with the Restorations Series. Create windows that reflect your personal style, with a wide range of customizable options designed to enhance both performance and aesthetics.

## Beauty you can customize

Get the benefits of a vinyl window with standard features and custom options that bring the beauty of traditional wood windows to your home.

- **Multi-function hardware.** Standard on hung and sliding windows, and available in a range of finishes, the Restorations Series Q4 lock integrates locking, unlocking, and tilting in the windows for easy cleaning into one smooth action.
- **Coved glazing beads.** Our coved interior glazing beads add extra detail to elevate the style of our windows.
- **Woodgrain finishes.** Choose from six durable, low-maintenance wood-look options to custom match your home's interior style.
- **Exterior colors and paints.** From basic black to ruby red, we have a spectrum of vinyl, capstock, and painted options.
- **Custom interior trim.** Finish the look of your new windows with our specialty all-wood trim that tips in during installation, no additional, finish carpentry required.



## Hardware



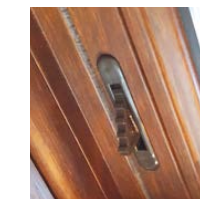
**Q4 Lock**

- Single-Hung
- Double-Hung
- Horizontal Slider
- Double Horizontal Slider



**Folding Nesting Operator**

- Casement
- Awning



**Vent Stop**

- Single-Hung
- Horizontal Slider
- Double Horizontal Slider

## Hardware finishes



White



Tan



Pontiac Gold



Brushed Nickel



Black



Antique Brass

Choose standard or optional hardware that coordinates with interior finish selection. On-screen and printed color representations may vary from actual finish colors.

# OPTIONS MADE TO SUIT YOUR LIFESTYLE

Quality replacement windows and doors can keep comfort in and weather and noise out, while improving the energy efficiency of your home — and enhancing its curb appeal. Our replacement windows are simple to install, easy to maintain, and feature numerous style and color choices.

## Things to consider when choosing your window style

### Operating style

When we talk about an operating style, we are referring to whether or not the window opens to allow ventilation or, is an inoperable picture window that only allows light to come in. Each room in your home may have a different window need.

### Security and privacy

New windows not only improve your home's appearance, but they also improve the privacy and safety of your home. Small accent windows, hung or sliding windows with vent latches, and windows with panes of obscure glass can allow light or air in while limiting visibility into your home. Casement and awning windows with optional egress hardware can help meet emergency and evacuation size requirements outlined in many building codes.

### Location

Think about each room individually. First floor windows may differ from second or third floor windows regarding the size, where they are placed on the wall, and how they open. First choose where you want the window to be, and then think about what you want it to do.

### Ease of use

Operating and maintaining your windows should be a breeze. Make sure everyone in the home can easily open and close your new windows. Our double-hung windows feature a balance system that allows two-finger operation and tilt-in technology that makes maintenance a breeze. Casements and awnings are ideal for small or hard-to-reach areas, operating with a simple hand crank that makes opening or closing them an effortless task.



Double-Hung



Casement



Horizontal Slider



Awning



Specialty Shapes



Single-Hung



## CREATE UNIQUE SPACES

In addition to the most popular window styles, the Restorations Series also offers specialty windows and options that allow you to create a look and a space that is distinctly yours. Whether your home has a style that is classic or cutting-edge, you can custom design the window that fits right in.



Bow window

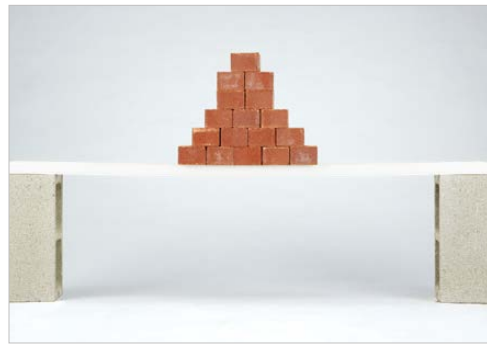


Garden window

# PERFORMANCE YOU CAN FEEL

## Built stronger

FiberCore™ fiberglass structural technology increase the strength and durability of Restorations Series windows, making them nine times stronger than other vinyl windows. Strands of reinforced glass fibers are soaked in resins, then pulled through headed diest to create FiberCore. No matter how extreme the temperature gets, our windows are guaranteed not to bow or flex.

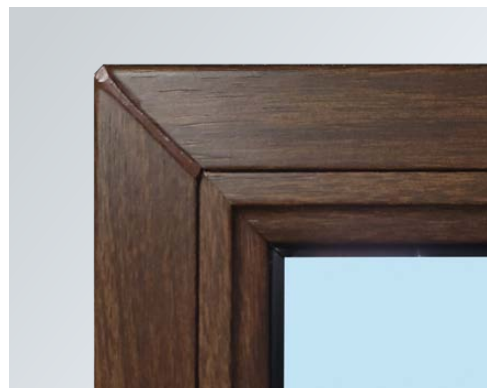


Vinyl extrusion with FiberCore



Typical vinyl extrusion

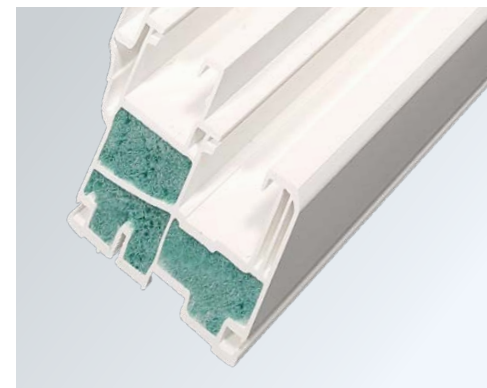
## Airtight construction



Fusion welded mitered corners



Triple weather stripping



Polyurethane insulated mainframe



## OUR APPROACH

Our windows insulate as well as elevate, tirelessly working to seal out the elements and create homes that are protected, comfortable, and quiet. The path to perfect windows and doors has never been more clear.

## Window features

### 1 INSULATED VINYL FRAME

Crafted with an exquisite eye for detail, and filled with UltraCore polyurethane insulation, the windows will allow you to enjoy low-maintenance, high-performance, and long-lasting comfort.

### 2 DURABLE CONSTRUCTION

Our windows feature our FiberCore fiberglass reinforcements and fusion welded corners for exceptional strength.

### 3 EXCEPTIONAL DETAIL

Double-contoured, narrow-line window design emulates the look of traditional wood-frame windows.

### 4 BALANCE SYSTEM

Self-tensioning block and tackle balance system; same system used by the higher cost, name brands.

### 5 ENERGY EFFICIENT

Tested and built for your climate, our windows and doors meet or exceed ENERGY STAR requirements for energy performance.

### 6 LIFETIME LIMITED WARRANTY

Our products are backed by an industry-leading Lifetime Limited Warranty. Rest assured that if you have an issue with your windows or doors, we've got your back.



**Hidden security**

Each sliding glass door is equipped with a concealed three-point locking system that simultaneously engages with the door jamb when the door is closed and locked.



LOCKING SYSTEM

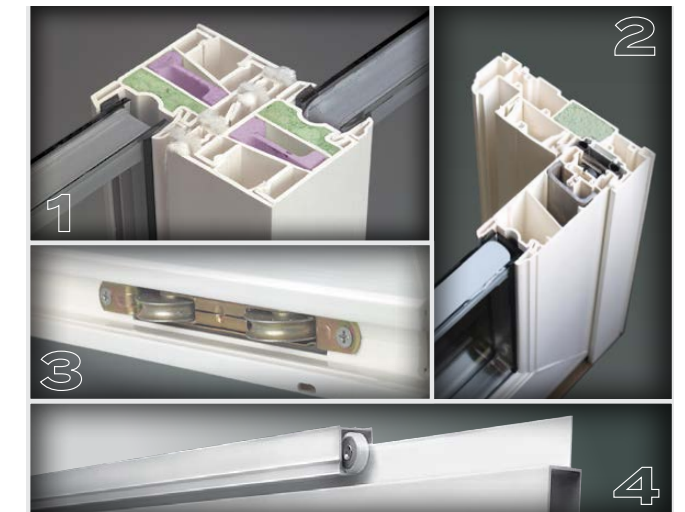
# CREATE SEAMLESS TRANSITIONS

The sliding glass door will open up your home in all kinds of ways. You'll relish the amazing views and abundant natural light entering your space. Our door panels glide effortlessly on twin tandem rollers, and house a three-point locking system for greater security. Add optional blinds-between-the-glass for enhanced privacy, easy maintenance, and light control.

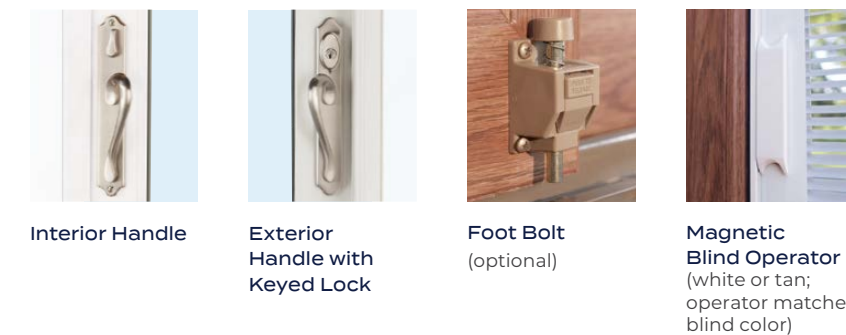
## Built to perform

The sliding glass door is packed with features that deliver life-long comfort and performance:

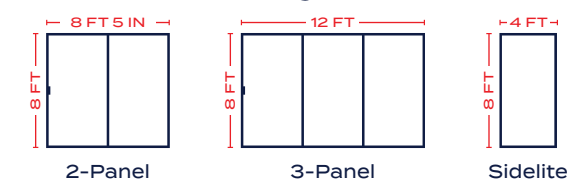
- **1 - Structural Meeting Rail.** Incorporating FiberCore reinforcement, clash-free interlock and UltraCore™ insulation provides strength and efficiency.
- **2 - Galvanized steel lock stile reinforcement.** This dual-purpose feature increases structural strength and resistance to thermal deflection.
- **3 - Twin tandem, oversized steel rolling system.** 1 ½" diameter wheels deliver decades of undisturbed operation.
- **4 - Top hung screen.** Provides smooth, trouble-free operation with no hang-ups.



## Hardware



## Maximum door sizing



## Hardware finishes

Choose the hardware finish that complements your door panels or coordinates with other hardware in your home. Custom door sizes and varying configurations of operating and fixed panels are available; please consult your Sunrise Collection dealer for lead times and details.



See our entire Restorations Series patio door offering online!

# REFLECT ON ENDLESS POSSIBILITIES

Your home is a reflection of you. Make a statement with finishes and glass and grid options that harmonize with your home's look and style.

## Interior finishes

Solid vinyl extrusions offer even color distribution inside and out for windows and doors that are timeless, durable, and attractive.

Our laminate woodgrain finishes resemble real wood with a worry-free finish that is easy to clean and fade resistant.



## Exterior finishes

Complement your home's exterior style with your choice of vinyl, capstock, or painted exterior. Our vinyl and capstock finishes are low-gloss, smooth surfaces, while our paints are nearly matte, textured finishes. Custom paint matching is available. Please consult your dealer for details.



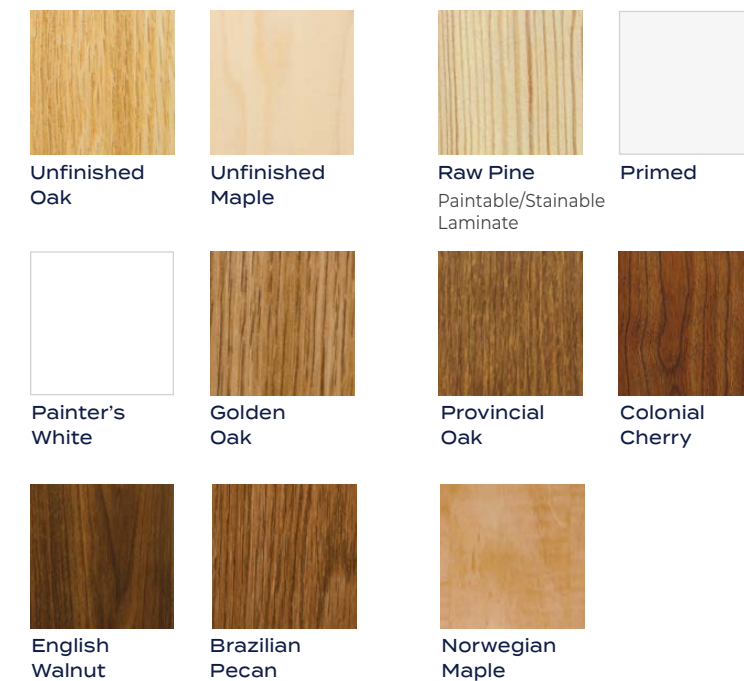
On-screen and printed color representations may vary from actual finish colors.

## Madera™ premium interior trim

Complete your room transformation by replacing the trim around your new windows, without needing to hire a finish carpenter.

Fabricated from solid, furniture-quality oak or maple, our exclusive Madera trim product is factory finished to match your window or the decor of your room, and it arrives pre-assembled to the exact dimension of the opening for fast, no-hassle installation at the same time as your new Restorations Series windows or sliding patio door.

### Stain and finish options



### Trim styles



Stool and Apron Style

Picture Frame Style

### Casing profiles



Ranch Profile

Colonial Profile

Flat Profile

Flat with Backband Profile

## Exterior brickmould

Our vinyl brickmould options are a long-lasting, low-maintenance way to enhance the beauty and curb appeal of your home. You'll be the envy of your neighborhood with any one of these brickmould exteriors.



2 Inch milled with sill nose configuration

2 1/4 Inch sloped with picture frame configuration

On-screen and printed color representations may vary from actual finish colors.



See even more Restorations Series customization options online.

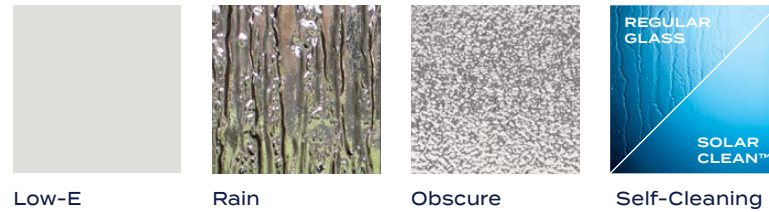


# COMFORT IN, WEATHER OUT

Your home is a reflection of you. Make a statement with finishes, glass, and grid options that harmonize with your home's look and style.

## Glass

For increased efficiency, choose our Low-E glass option. For greater privacy, choose one of our textured glass options. For added convenience choose our self-cleaning SolarClean™ glass option, which allows UV rays to breakdown debris so it washes away with a spray of water, leaving the glass nearly streak-free.



Low-E      Rain      Obscure      Self-Cleaning

## Grids

Grids between the glass add style and allow for easy cleaning. Simulated divided lites (SDL) create a more historical look, while simulated meeting rails (SMR) can create a consistent look among varying operating styles.



Flat Grids Between the Glass      Sculptured Grids Between the Glass      Simulated Divided Lite      Simulated Meeting Rail

## Blinds between-the-glass

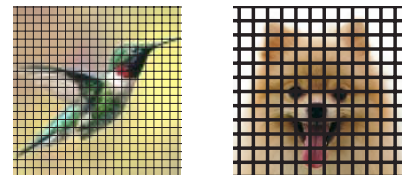
SunBlinds® blinds between-the-glass offer easier maintenance, added style, and improved comfort in your home. Available on standard-size sliding patio doors, or casement and awning windows with optional performance sash.



SunBlinds Between the Glass      White Slats and Operator      Tan Slats and Operator

## Screens

Premium OptiView screens come standard for a clearer view. We also offer a durable "Pet Tough" screen made of a stronger fiber that resists damage often caused by the family pet.



OptiView Sheer Screen: Finer mesh allows for clearer views and better particle protection.  
Pet Tough Screen: Stronger, tighter mesh holds up to wear-and-tear caused by pets.

## ENERGY STAR® qualified

Our products are designed to meet and often exceed ENERGY STAR standards in the climate zones we serve. We even have products that have received the highest rating of ENERGY STAR Most Efficient, an elite ranking achieved by few.



## Certified quality and performance

AAMA Gold Label certification is more than a seal of approval; it's an indication of a manufacturer's commitment to delivering the highest quality products.

To achieve Gold Label status, products are put through stringent testing to prove they can meet the American Architectural Manufacturers Association's (AAMA) performance standards and National Fenestration Ratings Council (NFRC) thermal standards, as well as passing random product and facility inspections to ensure that consistent delivery of top Gold-Label-quality products.



- AAMA GOLD LABEL REQUIREMENTS**
- Testing by an independent, AAMA-approved third-party lab
  - Air infiltration rating of 0.30 cubic feet per minute or lower when wind speeds are at 25 mph
  - Resistance to water leakage in winds speeds up to 33 mph
  - Structural strength to withstand at least 94 mph of wind pressure
  - Production line inspections
  - Unannounced plant inspections
  - Meet or exceed NFRC standards for U-Factor, SHGC, and Visible transmittance



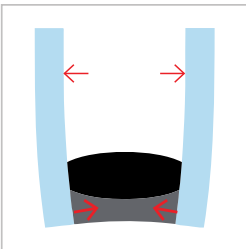
# PRECISION-BUILT FOR PERFORMANCE

As an industry-leading manufacturer of residential replacement windows and patio doors, we take pride in producing products that boast the latest in high-performance and energy-efficient technology. Whether your home is in North, where temperatures get bitter cold, or in the South where the mercury climbs to extreme highs, Restorations Series windows and sliding patio doors leverage advanced fenestration technology to provide comfort for where you live, all year round.

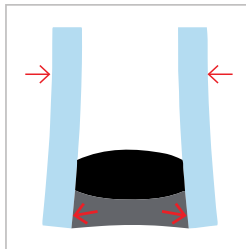
### Scientifically stronger

Restorations Series windows feature the latest in insulated glass technology: the 4SG Spacer System. Built for 21st-century homes, 4SG leverages basic chemistry to provide an exceptional system that performs all year long. The 4SG spacer chemically bonds to the glass, creating a nearly unbreakable seal that locks the insulating gas inside for decades. This, combined with the high elasticity thermoplastic material, results in a spacer designed to withstand the most extreme temperatures and pressure variations.

Expanded IGU



Contracted IGU



Permanently flexible material chemically bonds to glass, allowing the spacer to flex during natural expansion and compression cycling caused by changing environmental conditions without losing its seal.

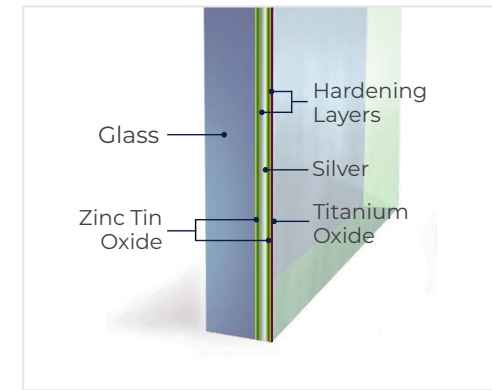


### NEXT GENERATION SPACER TECHNOLOGY

Available exclusively on select Sunrise Collection windows, the 4SG spacer system is the only reactive thermoplastic spacer system on the market today. This one-piece, warm-edge spacer replaces the spacer bar, primary seal, and desiccant common on competitive spacer systems, offering a permanently flexible edge that is more forgiving under heat, pressure, and other environmental conditions.

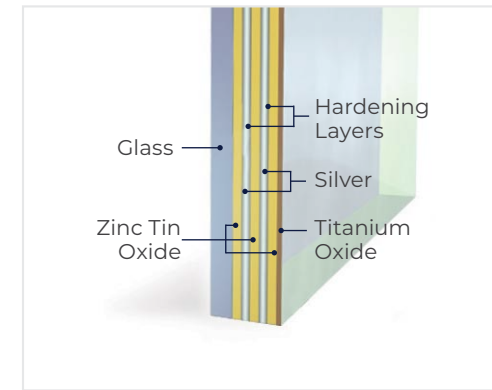
## IGU glass packages

### 6-Layer Glass



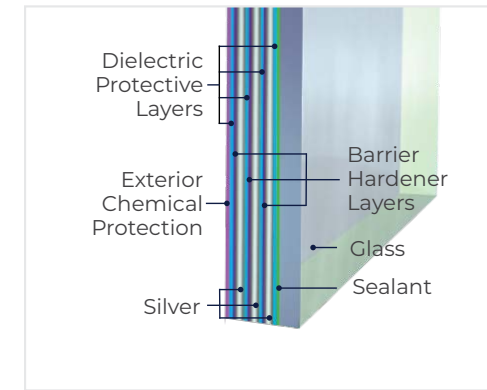
Six layers of high performance reflective metallic shields applied to the glass surface. Used in dual pane Passive Max IGUs.

### 8-Layer Glass



Eight layers of high performance reflective metallic shields applied to the glass surface. Used in dual and triple pane Ultra Max IGUs.

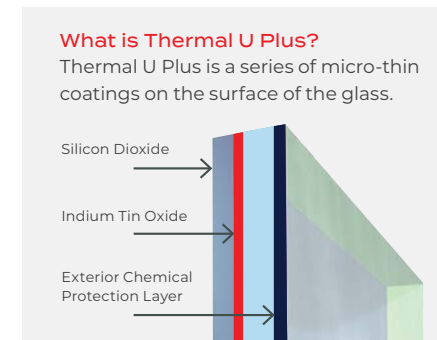
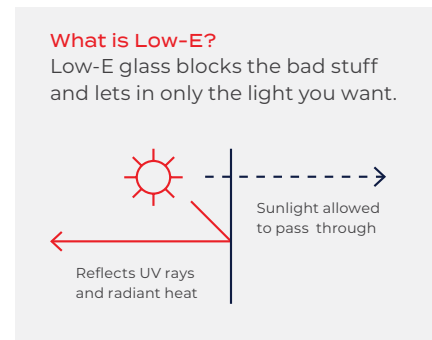
### 12-Layer Glass



Twelve layers of high performance reflective metallic shields applied to the glass surface. Used in dual pane Omega Max IGUs.

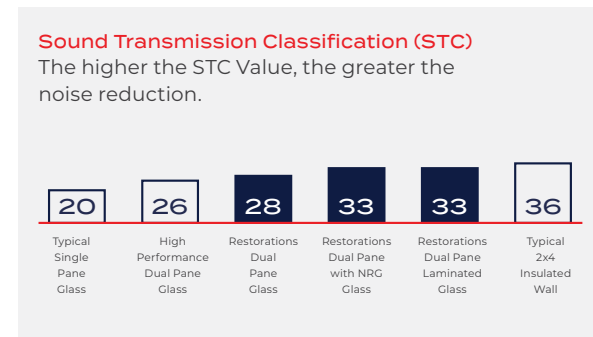
## Thermal coatings

Restorations Series windows and patio doors are available with Thermal U Plus™ interior low-e coatings. These coatings are scratch-resistant, long-lasting, and when combined with argon fill between the glass, products with Thermal U Plus outperform conventional windows and keep your home comfortable in every season.



## Noise reduction glass

Reduce disruption from the noise outside by choosing our optional Noise Reduction Glass option. This glass package provides superior energy performance while keeping your home quieter — at a fraction of the cost of traditional sound abatement options.

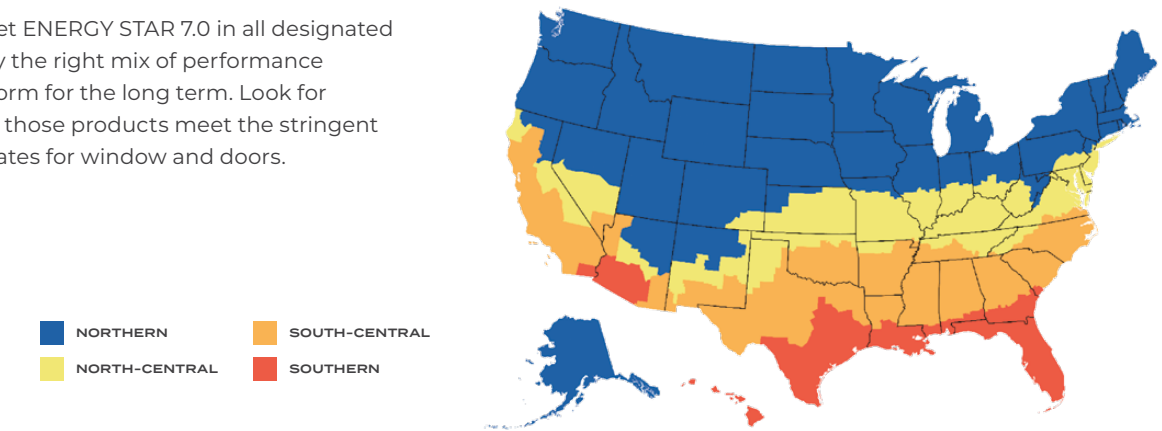


CHANGES IN STC RATING	CHANGES IN APPARENT LOUDNESS
+/- 1	Almost imperceptible
+/- 3	Just perceptible
+/- 5	Clearly noticeable
+/- 10	Twice (or half) as loud

Sound reduction in windows and doors is tested and most commonly rated for comparison using a Sound Transmission Class (STC) rating. Our windows are tested and rated to ASTM E(90) for Sound Transmission (test sizes per ASTM E1425). STC ratings will vary by product type. Data compiled from stcratings.com

## Efficiency for all regions

Offering a variety of glass packages to meet ENERGY STAR 7.0 in all designated zones, Sunrise Collection products delivery the right mix of performance attributes to qualify, save energy, and perform for the long term. Look for glass packages marked "Most Efficient" as those products meet the stringent requirements necessary to receive tax rebates for window and doors.



## 2025 Thermal ratings

### Double Hung



GLASS PACKAGE	SPACER	U-FACTOR	SHGC	ENERGY STAR ZONE
Ultra Max	4SG	0.28	0.28	
Ultra Max with Thermal-U Plus	4SG	0.24	0.28	NC
Extreme Ultra Max Triple-Pane	4SG	0.22	0.22	N, NC, SC, S
Extreme Ultra Max Triple-Pane with Thermal-U Plus	4SG	0.20	0.21	N, NC, SC, S
Omega Max	4SG	0.28	0.21	SC, S
Omega Max with Thermal-U Plus	4SG	0.24	0.21	NC, SC, S
Passive Max	Black Endur	0.29	0.49	
Passive Max with Thermal-U Plus	Black Endur	0.25	0.48	N
Extreme Passive Max Triple-Pane with Thermal-U Plus	Black Endur	0.23	0.42	N

Exceeds AAMA Standard Air Leakage Rate of +/- 0.30

### Casement



GLASS PACKAGE	SPACER	U-FACTOR	SHGC	ENERGY STAR ZONE
Ultra Max	4SG	0.26	0.26	
Ultra Max with Thermal-U Plus	4SG	0.23	0.26	NC
Extreme Ultra Max Triple-Pane	4SG	0.22	0.21	N, NC, SC, S
Extreme Ultra Max Triple-Pane with Thermal-U Plus	4SG	0.20	0.20	N, NC, SC, S
Omega Max	4SG	0.26	0.19	SC, S
Omega Max with Thermal-U Plus	4SG	0.22	0.19	N, NC, SC, S
Passive Max	Black Endur	0.27	0.46	
Passive Max with Thermal-U Plus	Black Endur	0.23	0.44	N
Extreme Passive Max Triple-Pane with Thermal-U Plus	Black Endur	0.23	0.39	N, NC

Exceeds AAMA Standard Air Leakage Rate of +/- 0.30

### Our commitment to you

We have a dedication to quality and build our windows and patio doors to last. With Restorations Series, you're covered with our Lifetime Limited Warranty.

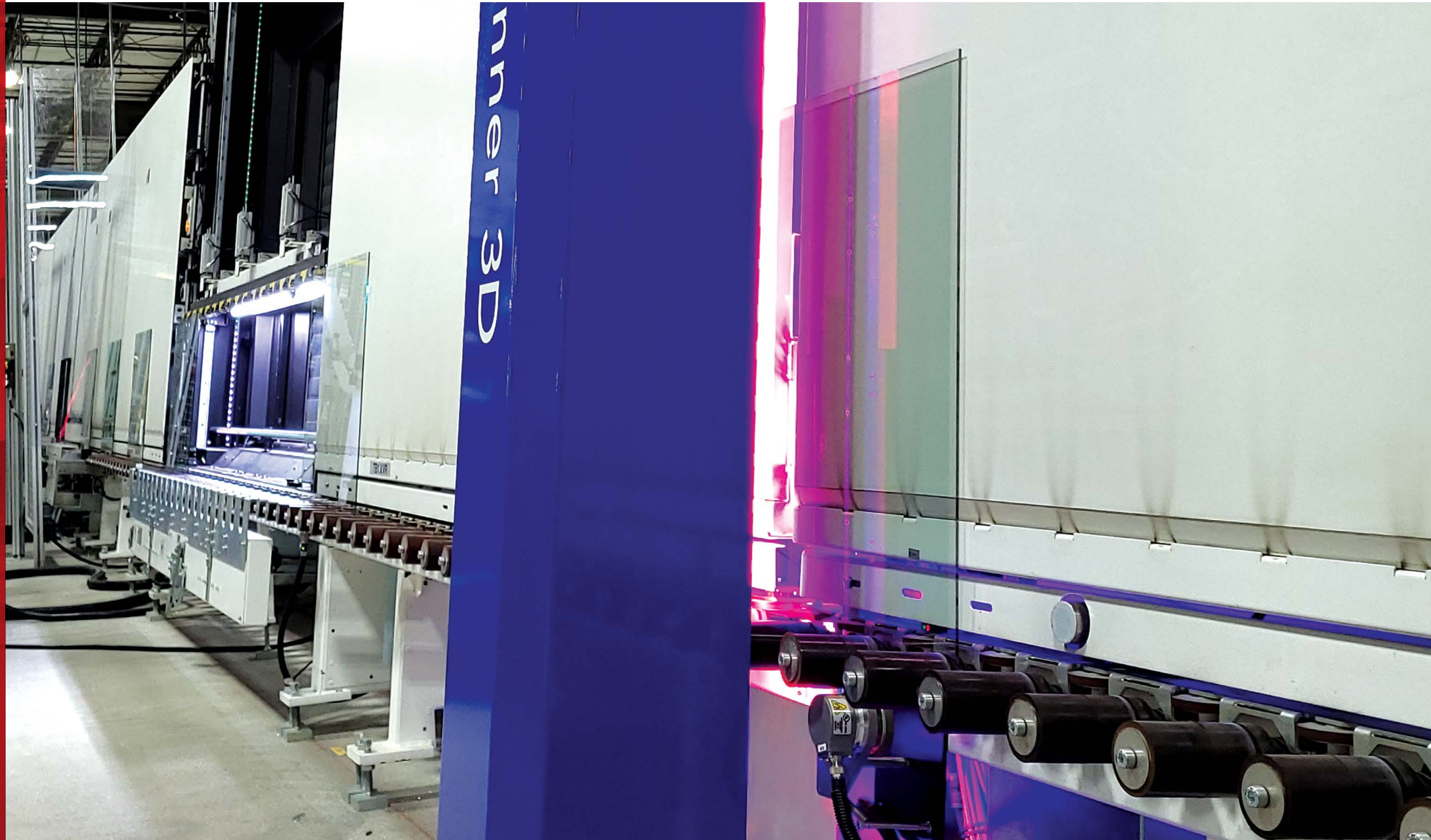
See complete details at [sunrisecollection.com/warranty](http://sunrisecollection.com/warranty)

### Our goal is 100% trouble-free

With a goal of 100% trouble-free, our teams work tirelessly to help ensure your project stays on track.

From regular inspections and quality audits throughout the manufacturing process, we strive to ensure that the final product you receive meets our high standards.

In addition, Sunrise Collection windows and patio doors carry the American Architectural Manufacturers Association (AAMA) Gold Label to show they have met their strict requirements, which are tested and certified by a third party. This rigorous testing includes water penetration, air leakage, structural integrity, and Forced Entry Resistance.



# SUNRISE

## COLLECTION™

### SUNRISE COLLECTION™ RESTORATIONS® SERIES



Success means getting it right in every detail,  
every time. Choose the Sunrise Collection.

[sunrisecollection.com](http://sunrisecollection.com)

### By MITER Brands™

A family of leading window and door  
brands, united by our passion for  
quality and relentless pursuit of 100%.

[miterbrands.com](http://miterbrands.com)

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